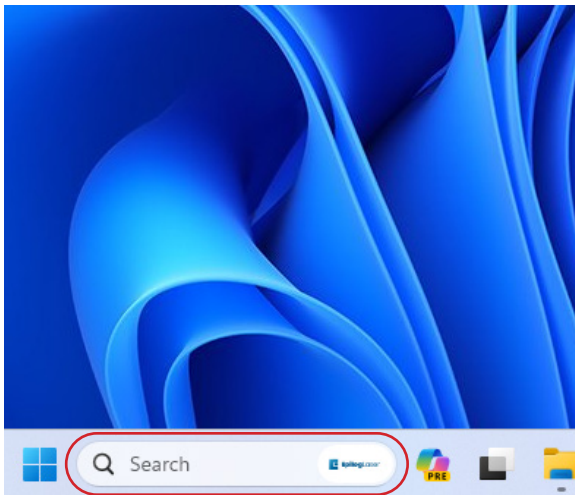


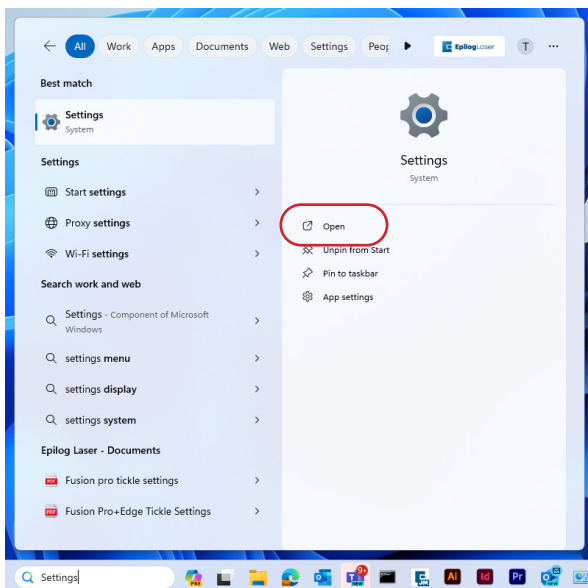
Windows 11 TCP/IP Port Setup

Setting up a direct connection through Ethernet requires a static TCP/IP address on your computer. The address of the TCP/IP Port is not the same as the IP address for the laser. This guide will show you how to configure the TCP/IP Port settings on a Windows 11 computer.

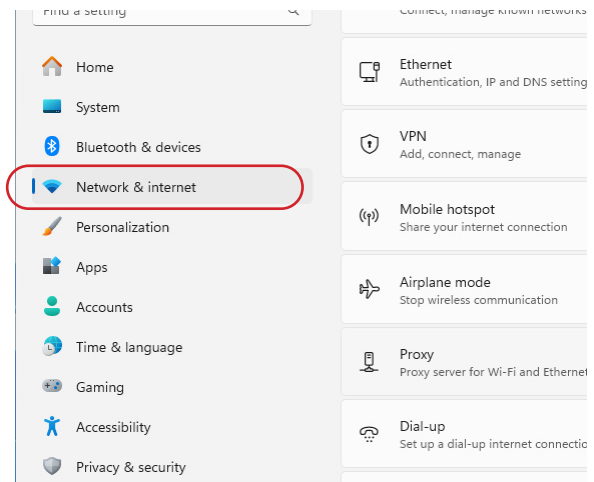
1. In the search bar at the bottom of the screen, type **Settings**.



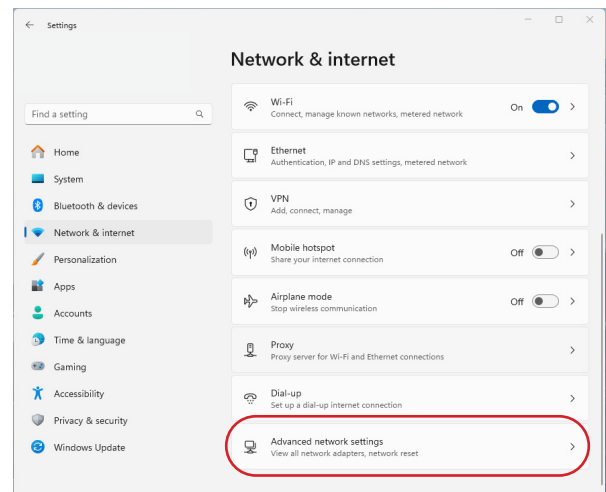
2. Click **Open**.



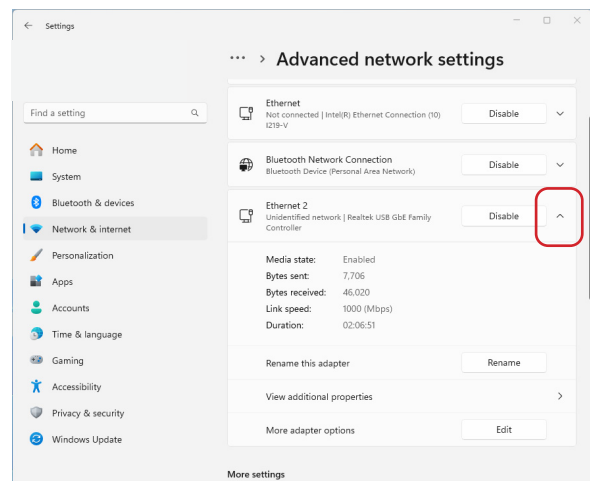
3. Click **Network and Internet**.



4. Click **Advanced Network Settings**.



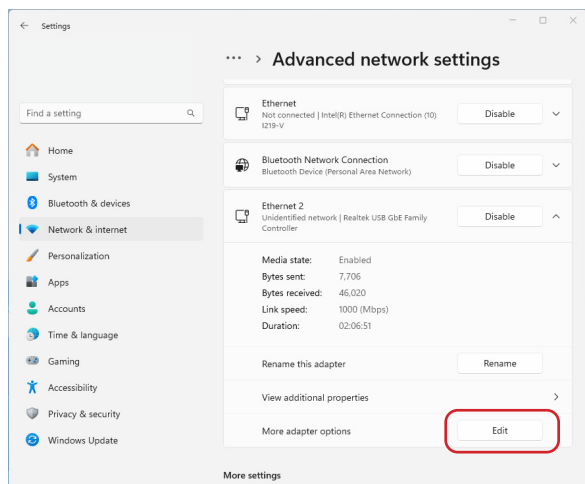
5. Select the drop down arrow next to the lasers Ethernet connection.



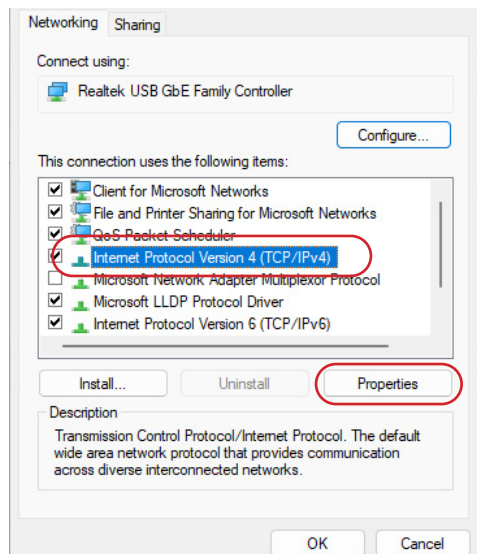


If you have multiple network options here, look for the one labeled Unidentified Network. You can always disconnect and re-connect the laser to identify its connection.

6. Next to **More adapter settings**, click **Edit**.

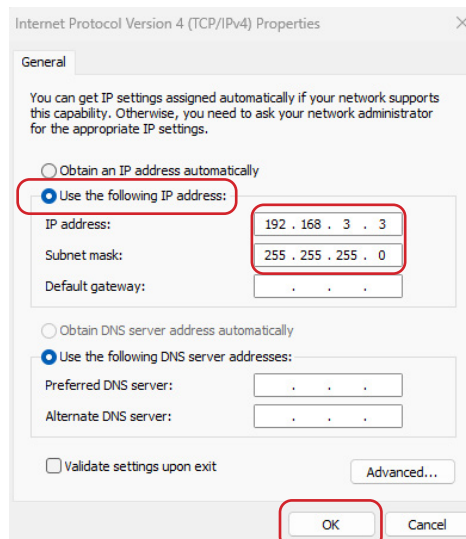


7. Select **Internet Protocol Version 4 (TCP/IP)**, then click **Properties**.



8. Select **Use the Following IP address**. Type **192.168.3.3** into the IP address.

The last digit of this IP address will be different from the IP address of the laser.



9. Click the **Subnet Mask** field. It will auto-populate with **255.255.255.0**.

10. Click **OK** to complete setup.