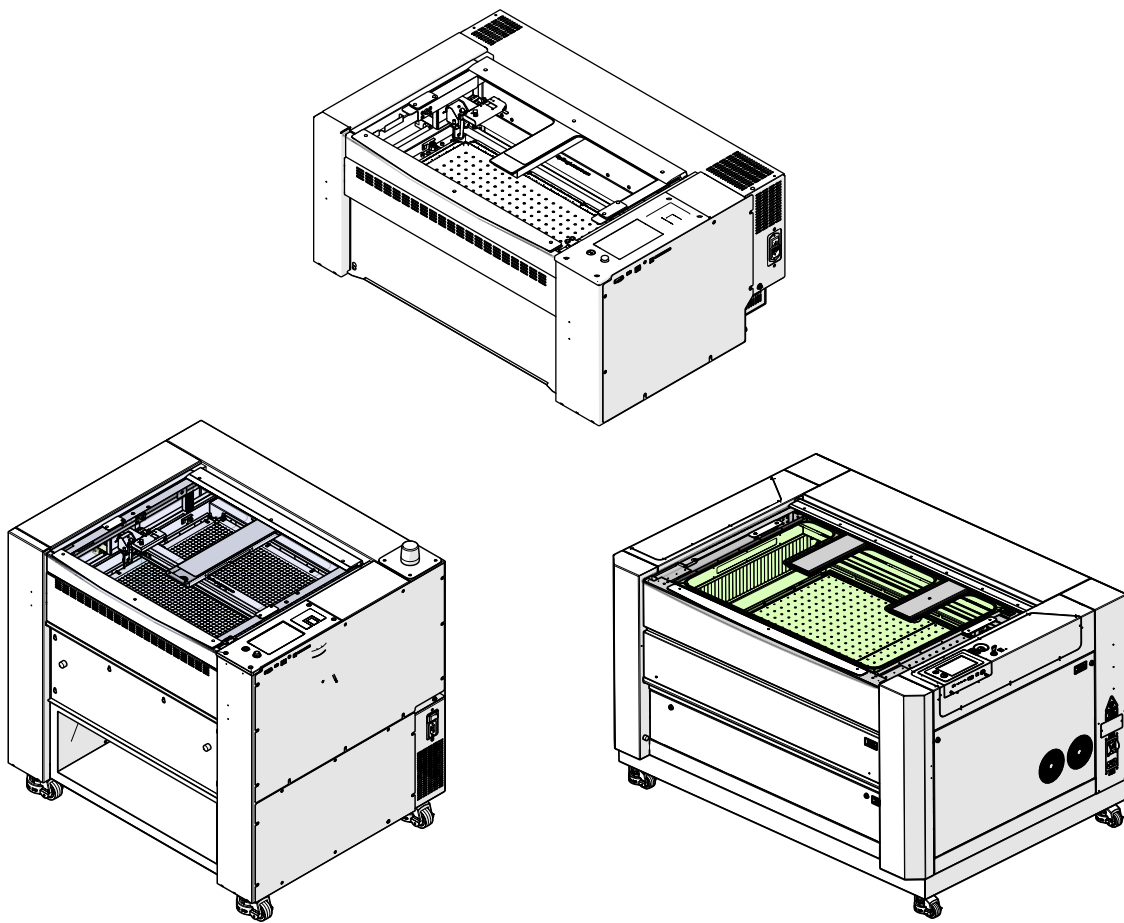


## Updating the Peripherals

Fusion Maker - Fusion Edge - Fusion Pro 24, 32, 36 & 48



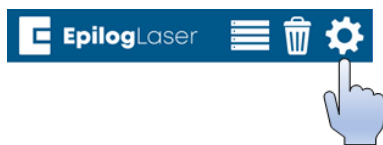
# Updating the Peripherals

Peripheral updates are used to ensure that programmable components in the engraver are able to communicate and operate effectively.

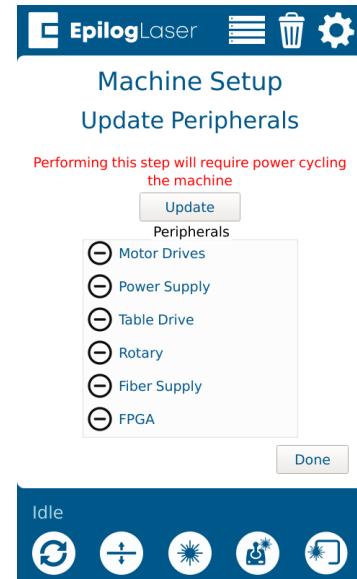
Peripheral updates do not need to be completed regularly. Instead, the peripheral updates are generally completed when replacing components in the engraver. These include:

- X, Y, or Z-Axis Motor
- Motor drive board
- Fiber power supply
- Rotary motor
- Rotary PCB
- Fiber laser
- Control module

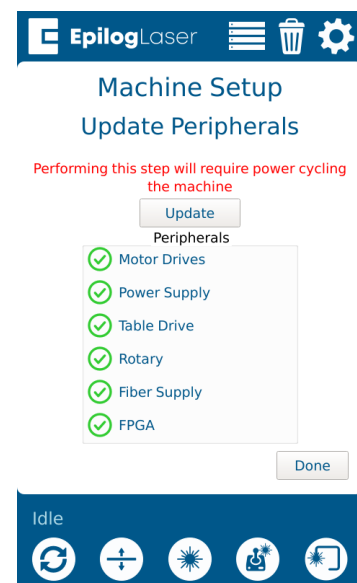
1. At the display panel, press the gear icon in the upper right-hand corner of the display to open the Settings menu:



2. Press the Program button to enter the Peripheral Update Menu:

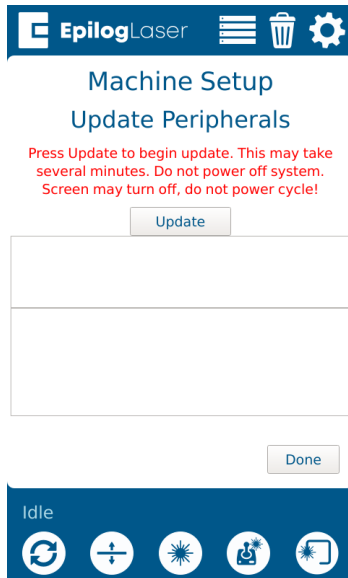


3. Press on the component to be updated to select it and a green check mark will appear:

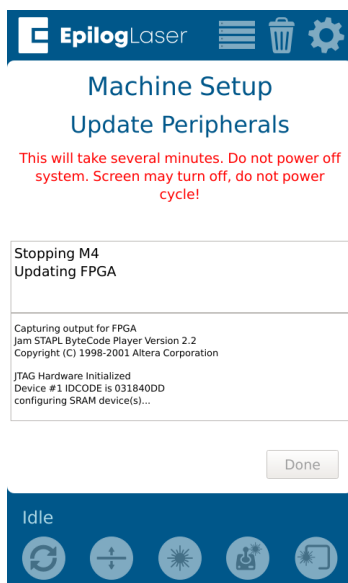


## Updating the Peripherals

- Once the desired component is selected, press update to begin the update procedure:



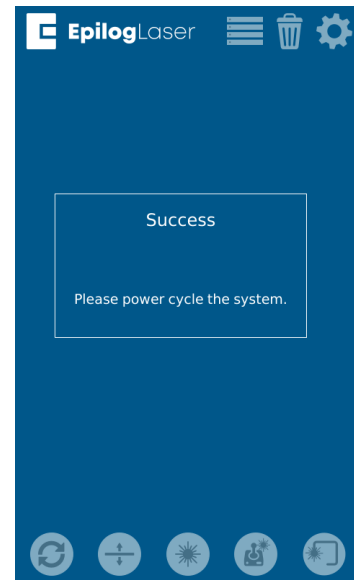
- Allow the engraver to complete the update procedure:



During a peripheral update the display may turn off and this is normal. The update is still active if LED 4 on the control module is flashing.

Do not turn off the engraver during a peripheral update.

- Once the update has completed, a success message will appear:



- Once the engraver has been power cycled and completes a successful startup sequence, the peripheral update is complete.

If further assistance is needed, contact Epilog Laser Technical Support by phone at 303-215-9171, or by email at [tech@epiloglaser.com](mailto:tech@epiloglaser.com).





















