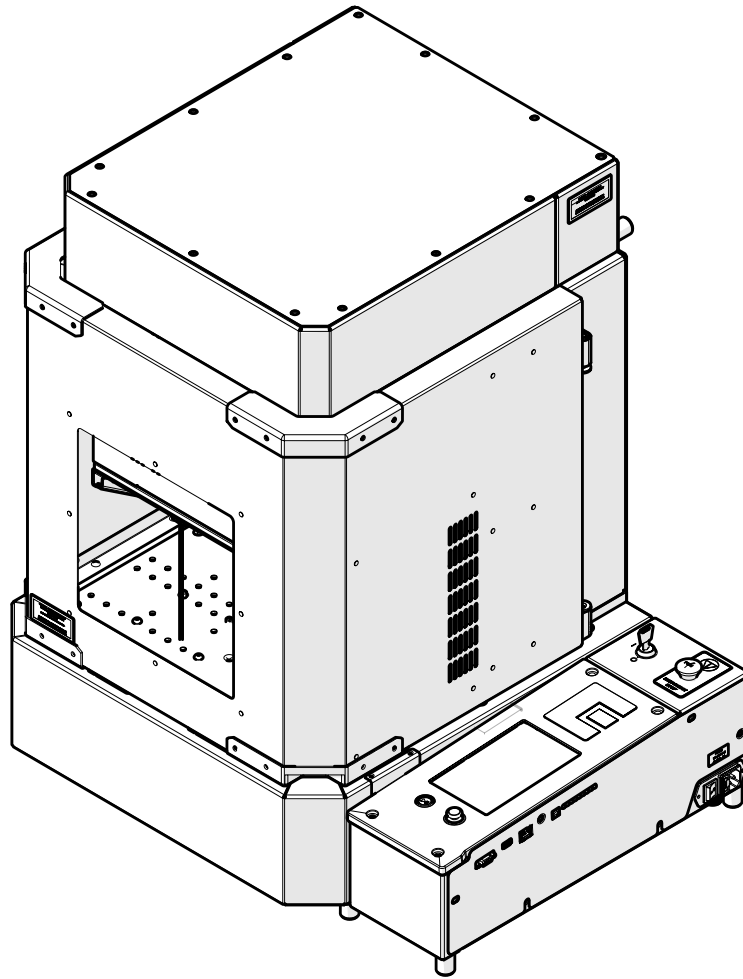


Door Lift Belt Replacement G100



Parts Required

- GC0125 - Belt, 3mm, Door

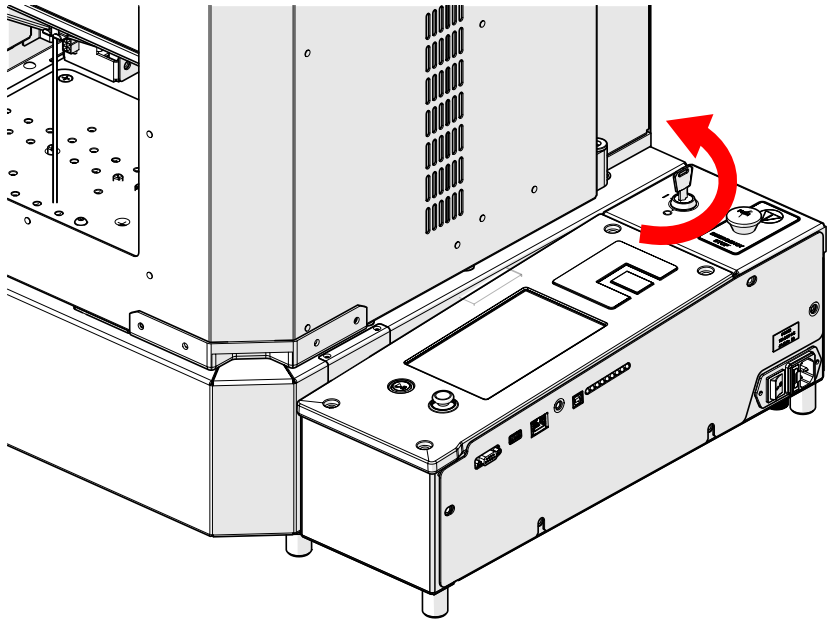
Tools Required

- T30, T20, T10 Torx Driver
- 9/64" Allen Wrench

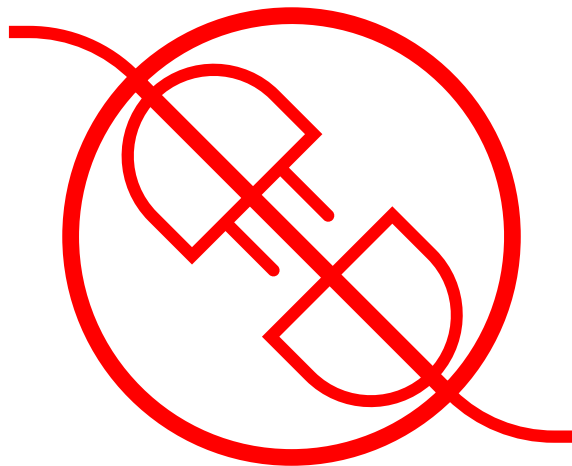
The procedure shown in this document outlines the replacement of the right side door lift belt. The replacement of the left side door lift belt is identical.

Door Belt Removal

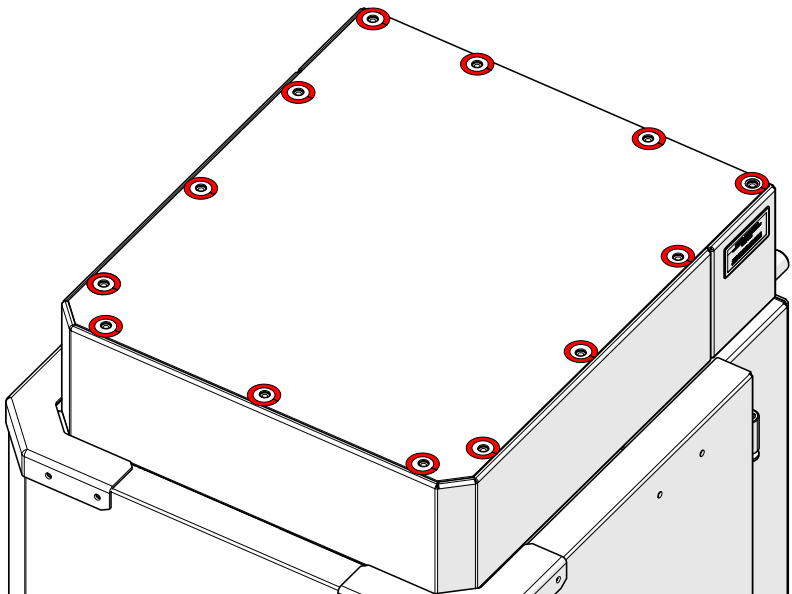
1. Turn off engraver



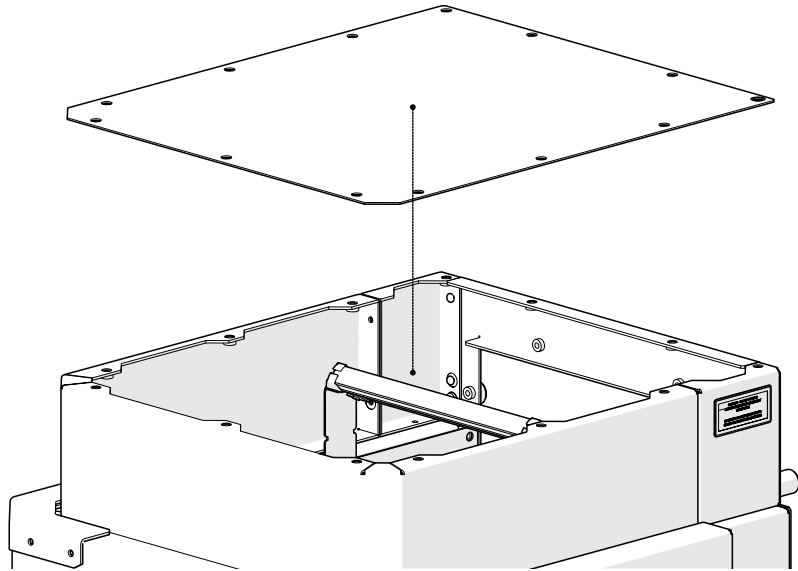
2. Disconnect from power



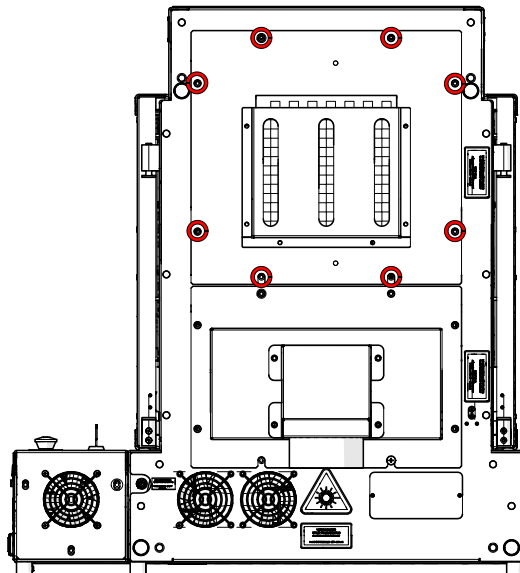
3. Loosen and remove



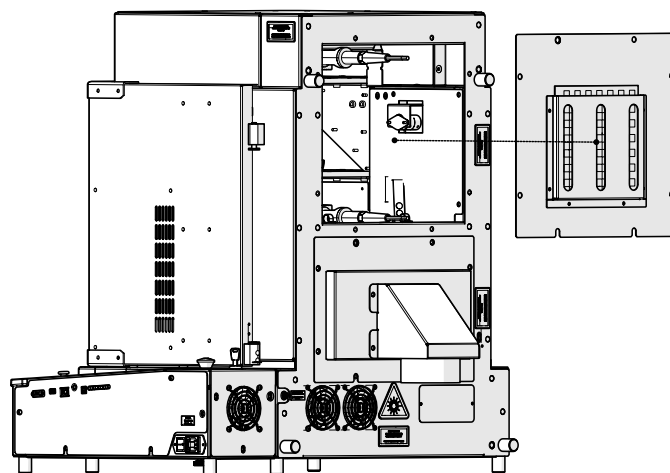
4. Remove panel



5. Loosen and remove

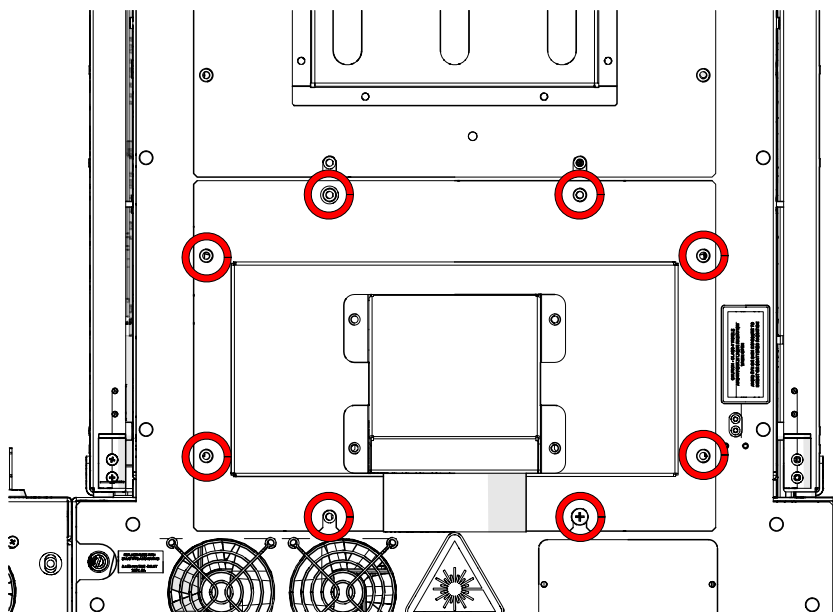


6. Remove panel

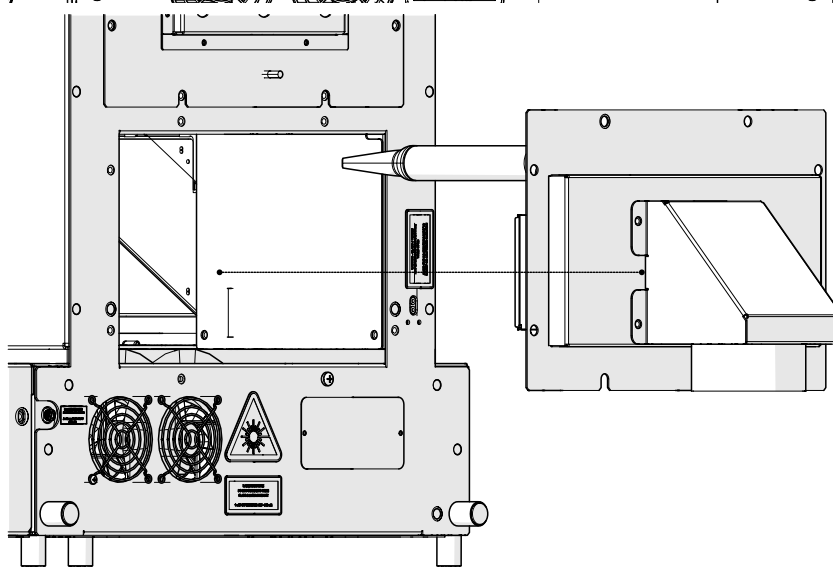


18000 - Door Lift Belt Replacement

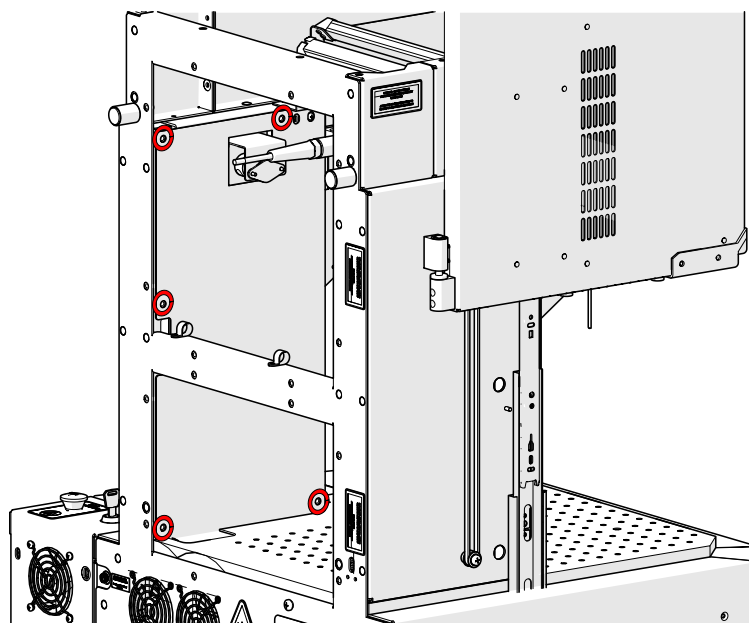
7. Loosen and remove



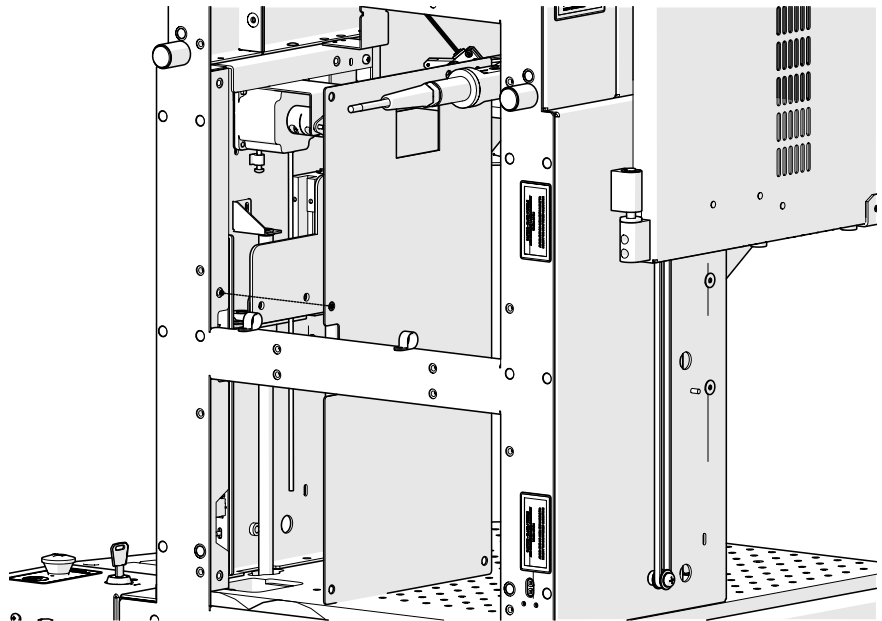
8. Remove panel



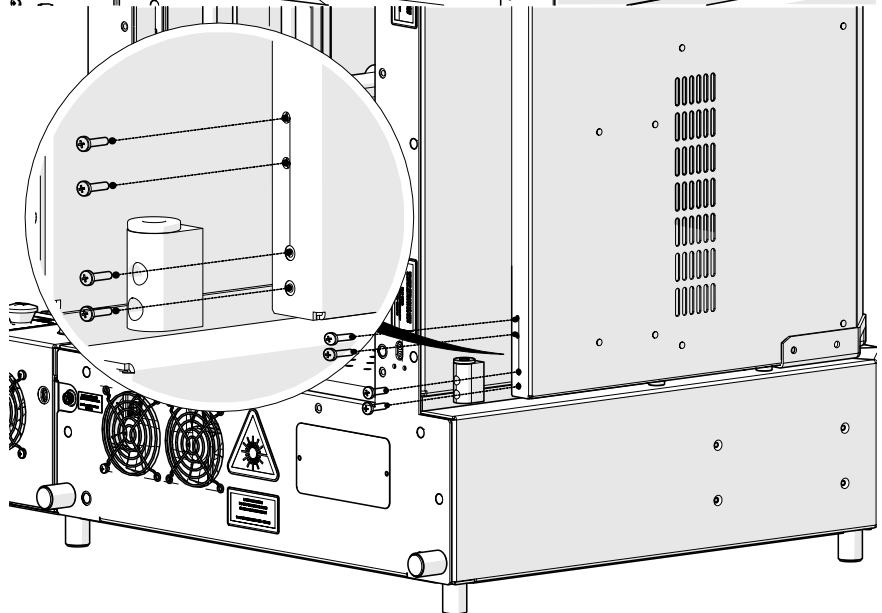
9. Loosen and remove



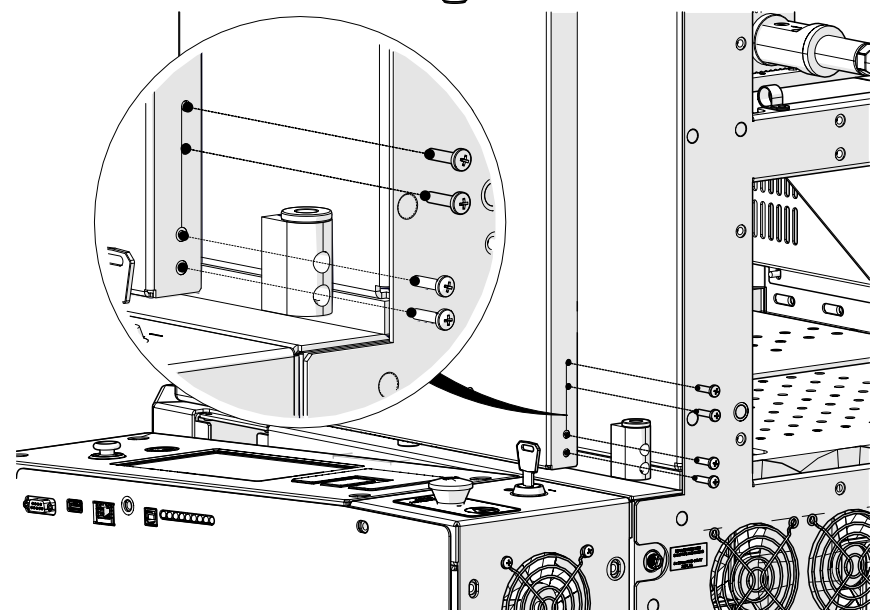
10. Remove panel



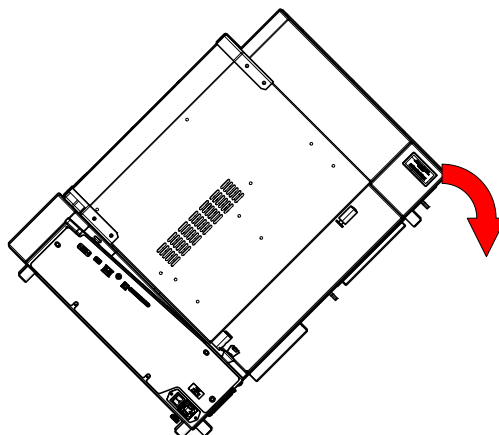
11. Loosen and remove



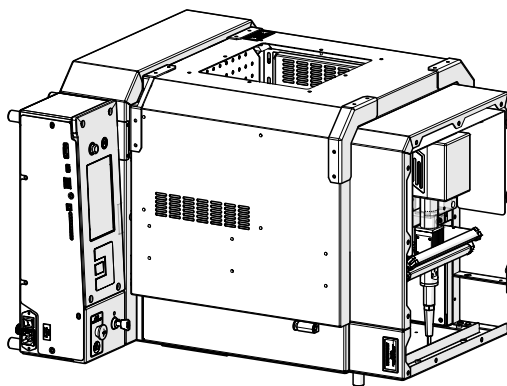
12. Loosen and remove



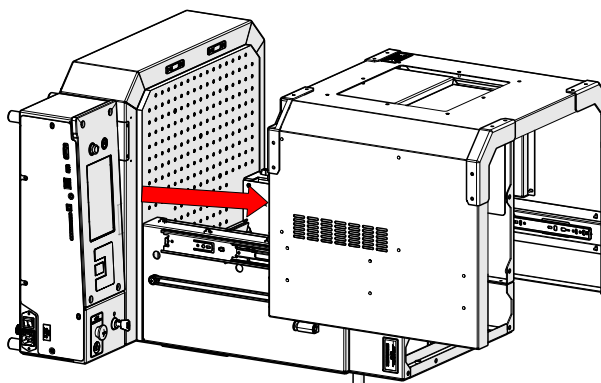
13. Tilt engraver



14. Lay engraver on back

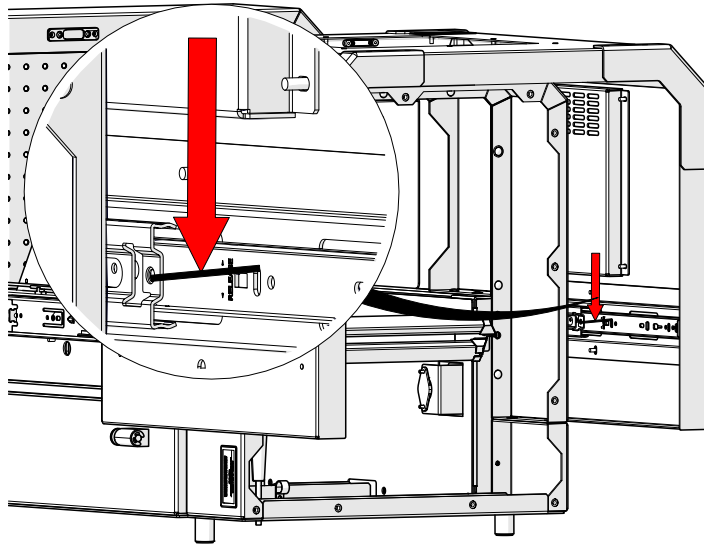


15. Open door

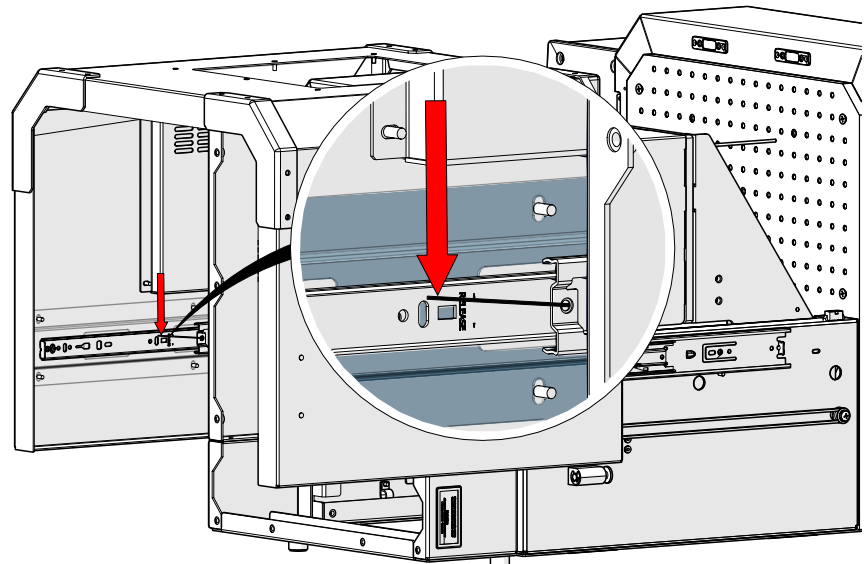


18000 - Door Lift Belt Replacement

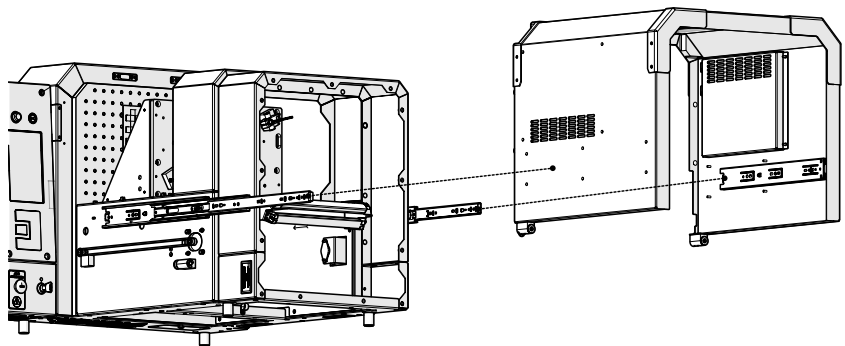
16. Depress slide lever



17. Depress slide lever

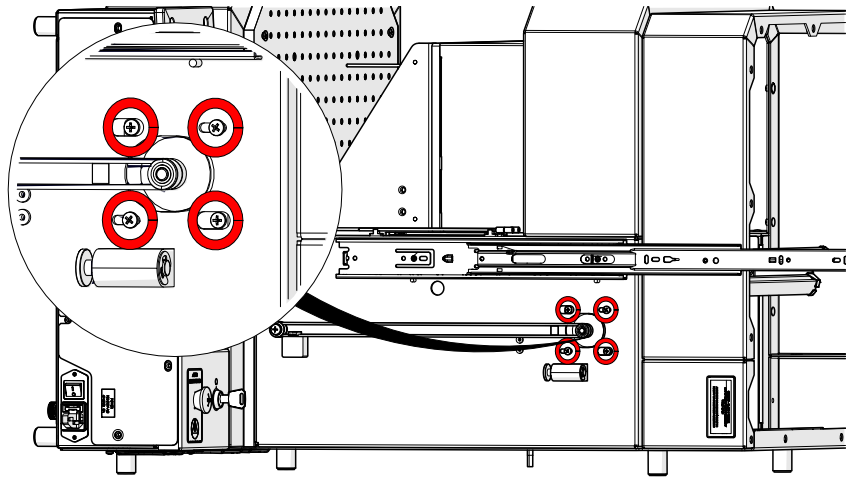


18. Remove door

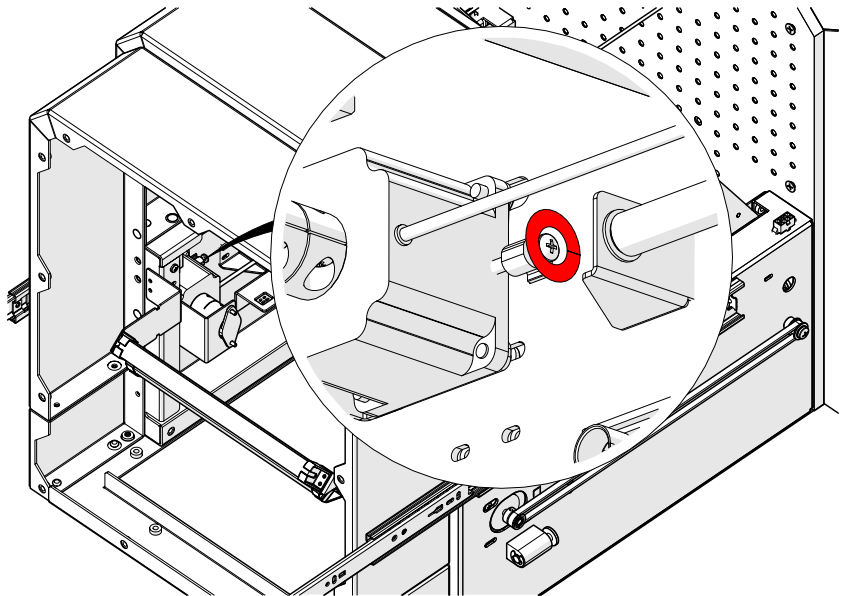


18000 - Door Lift Belt Replacement

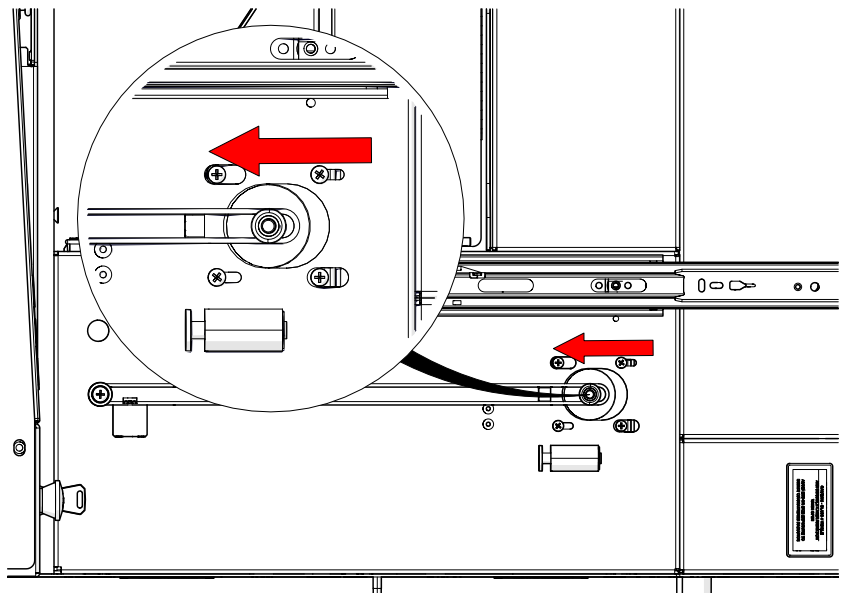
19. Loosen, but do not remove



20. Loosen, but do not remove

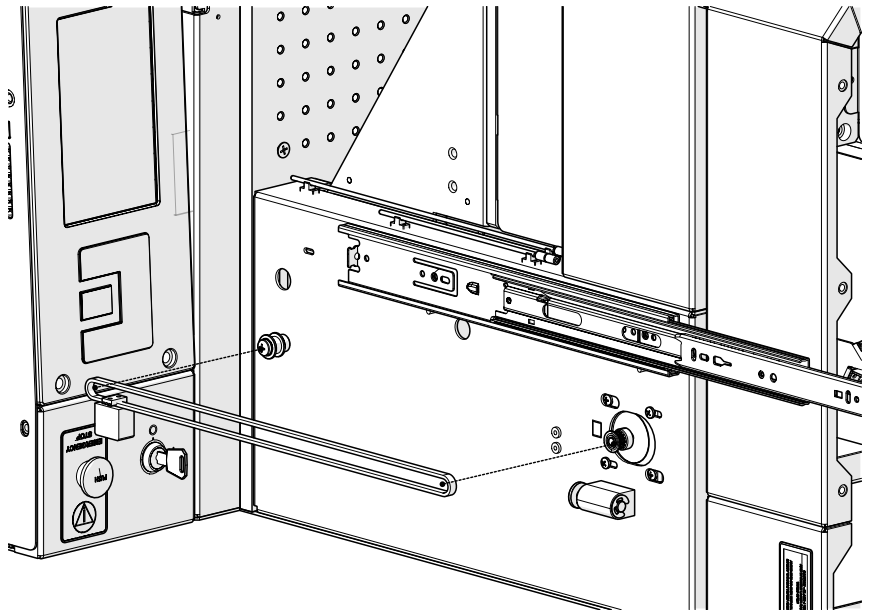


21. Slide motor

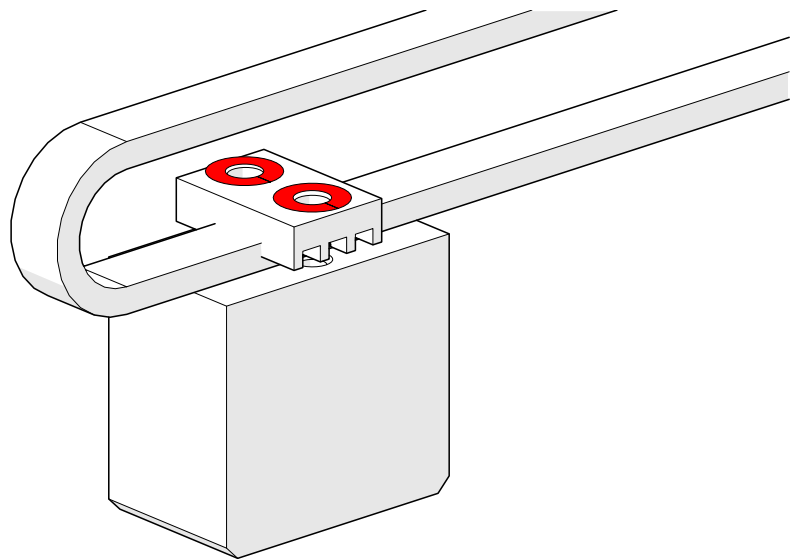


18000 - Door Lift Belt Replacement

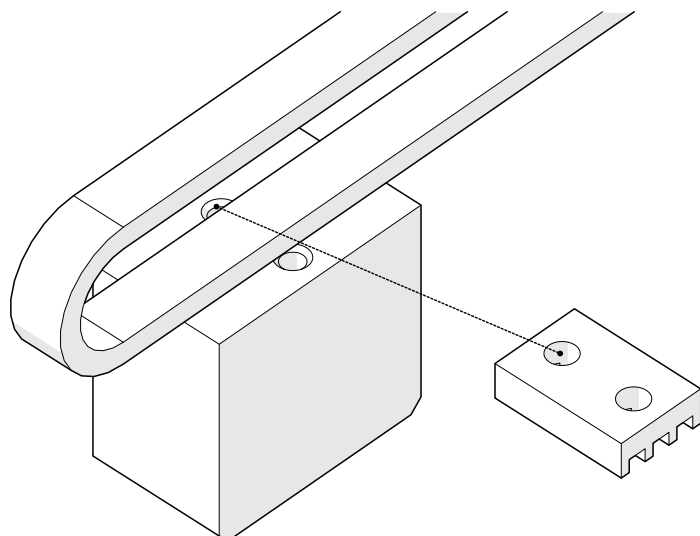
22. Remove belt



23. Loosen and remove

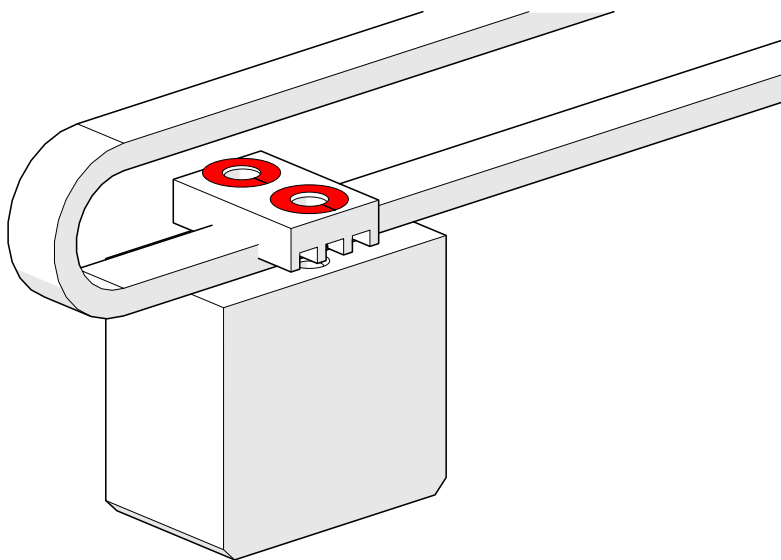


24. Remove belt clamp

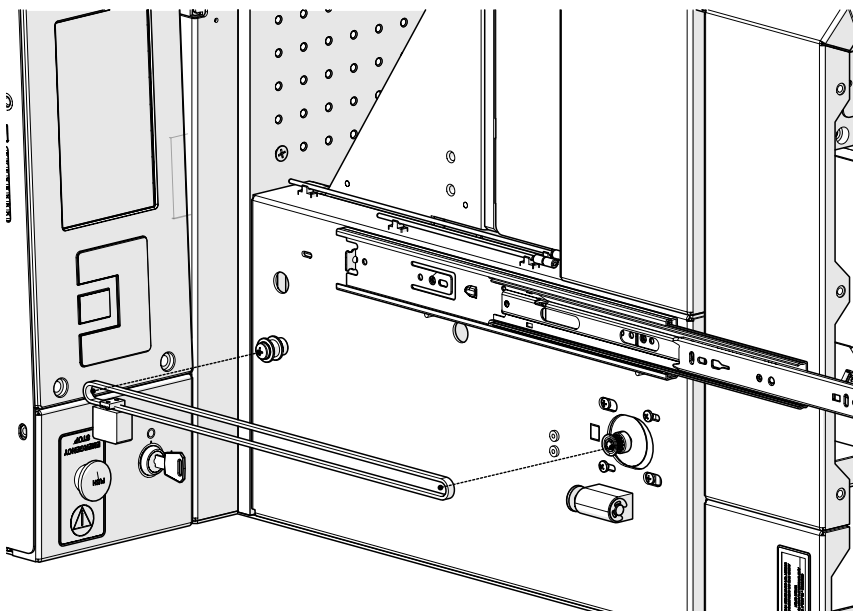


Door Belt Installation

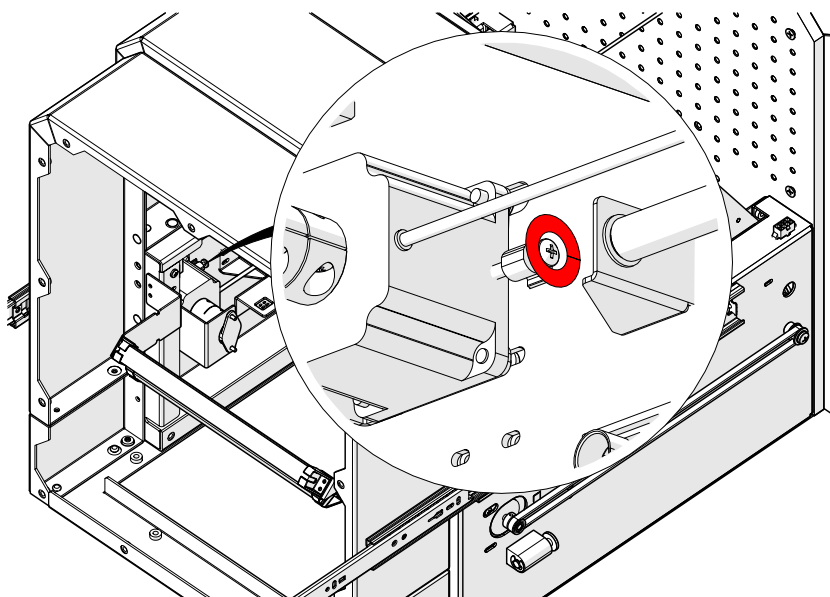
1. Install belt clamp



2. Install belt

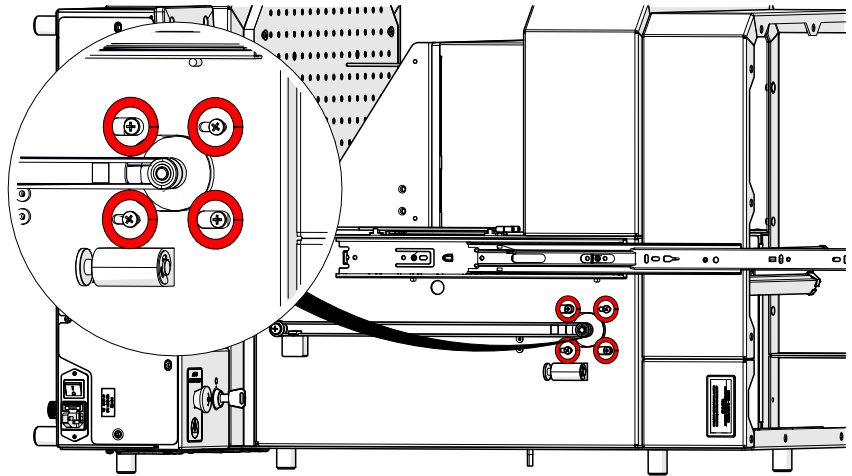


3. Tension motor

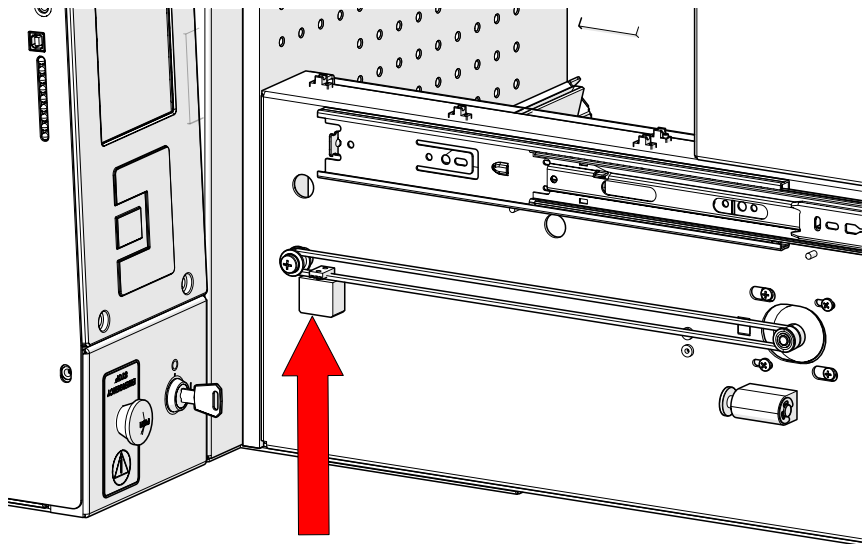


18000 - Door Lift Belt Replacement

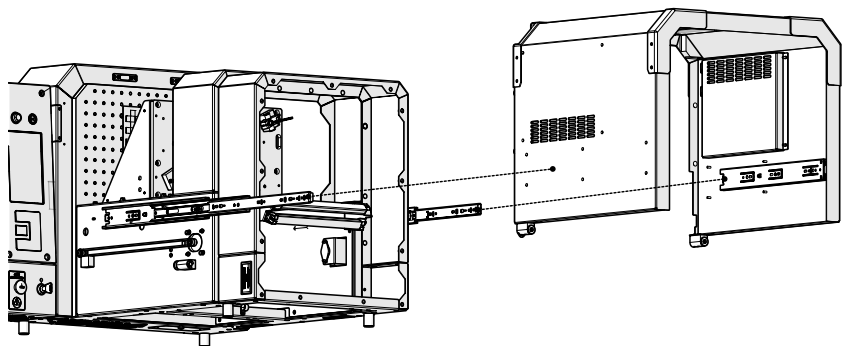
4. Tighten



5. Position belt block at bottom of travel

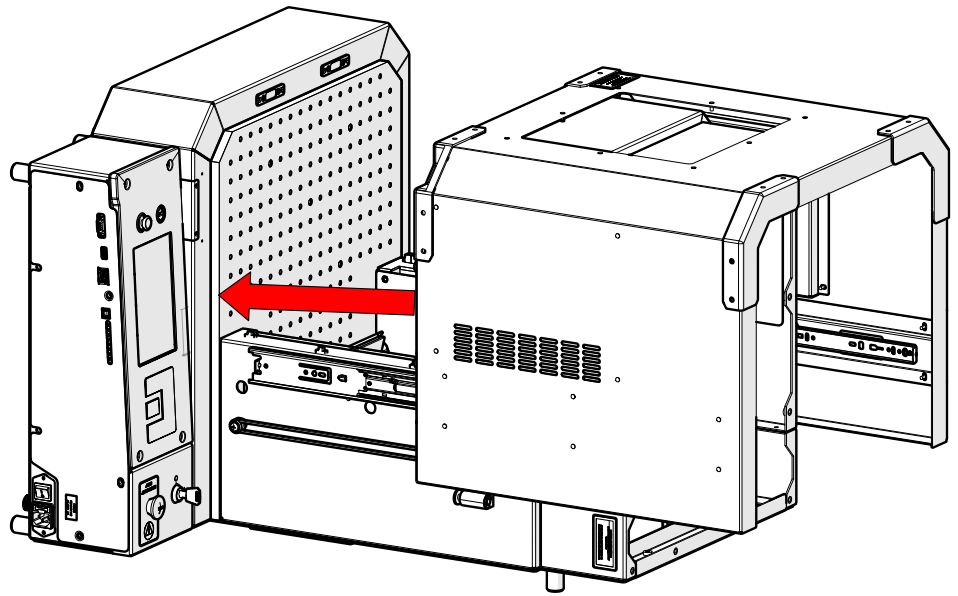


6. Place door on engraver

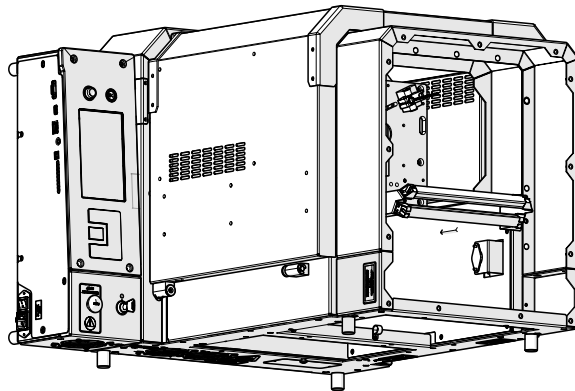


18000 - Door Lift Belt Replacement

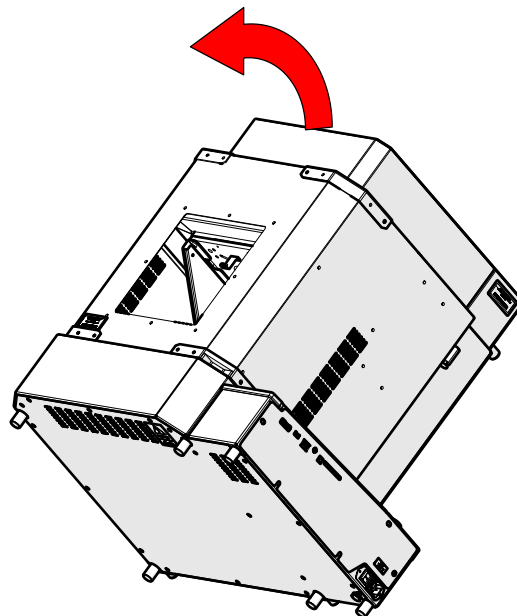
7. Ensure door is on slides



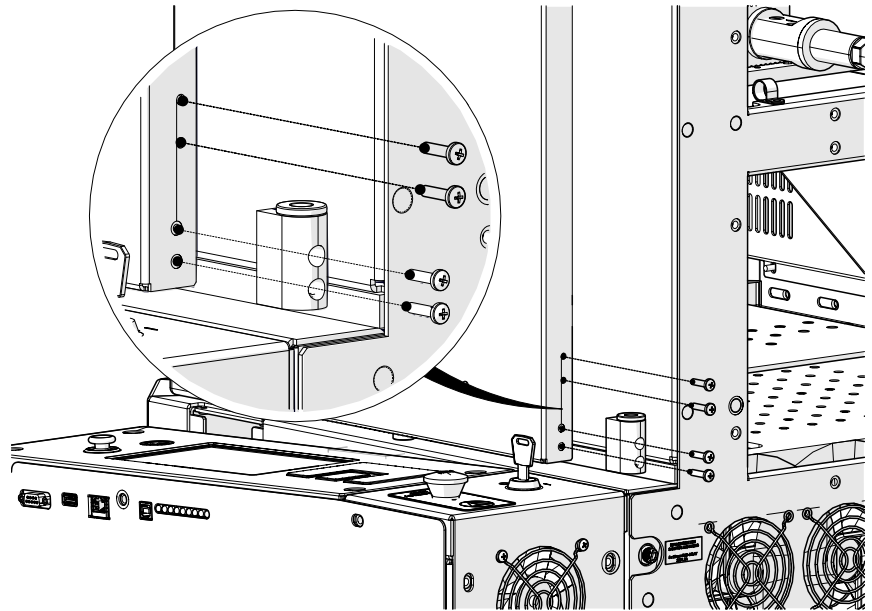
8. Close door



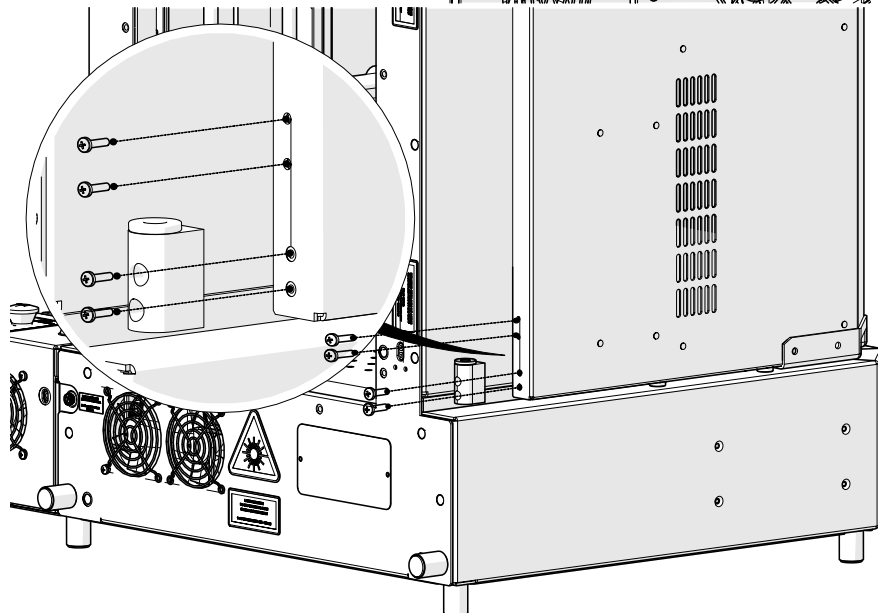
9. Return engraver to upright position



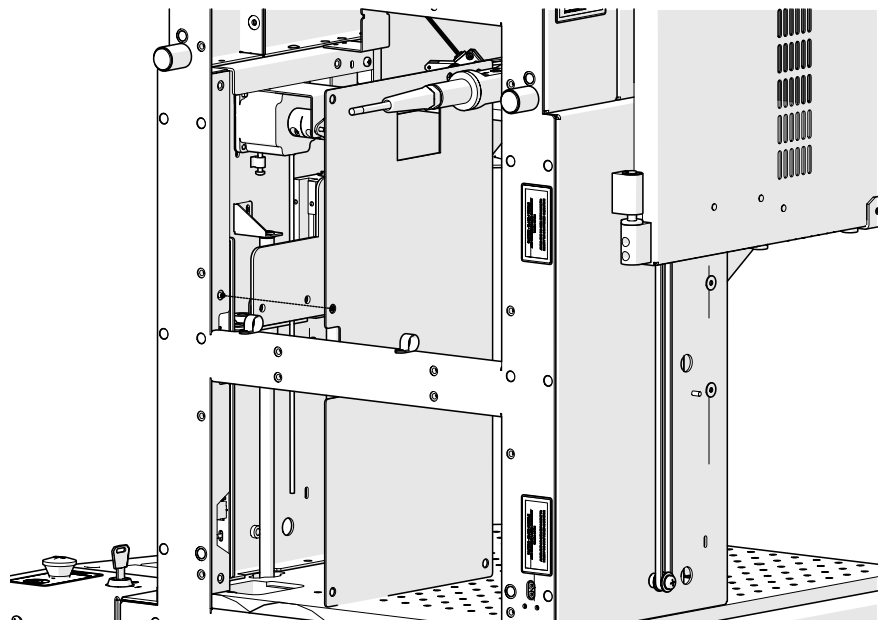
10. Install and tighten



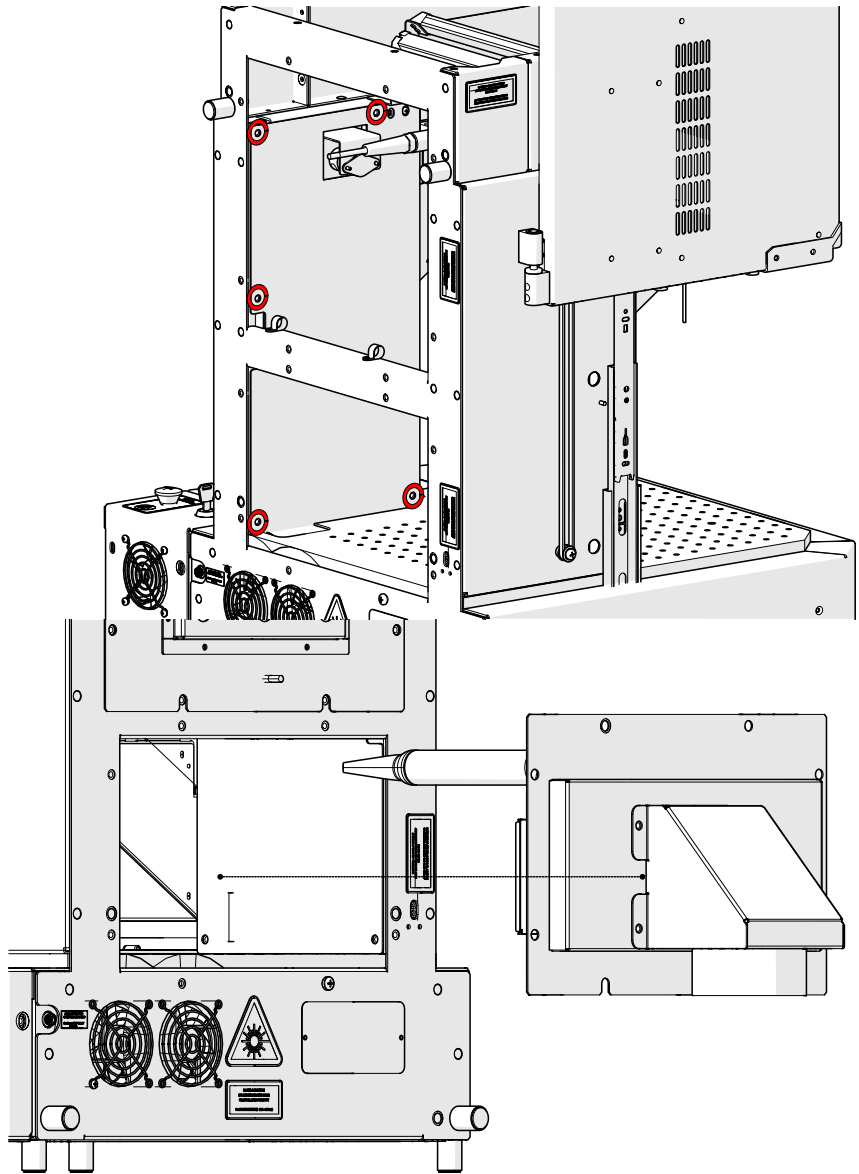
11. Install and tighten



12. Install panel

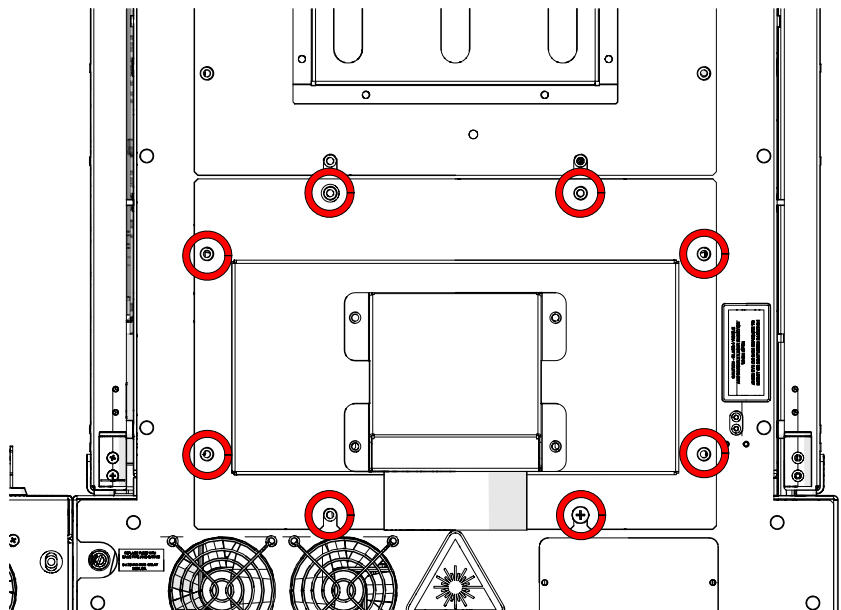


13. Install and tighten

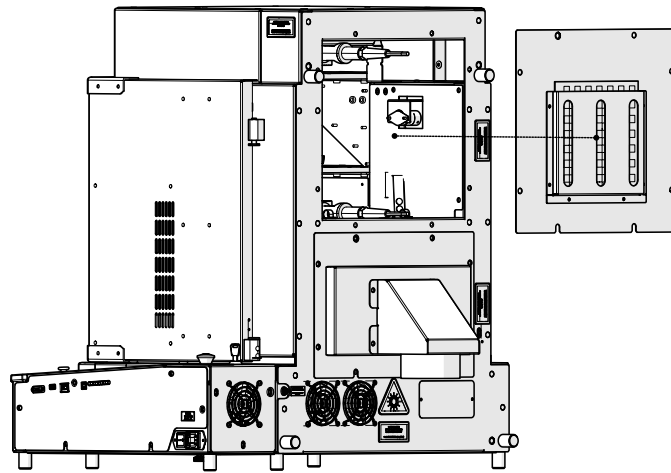


14. Install panel

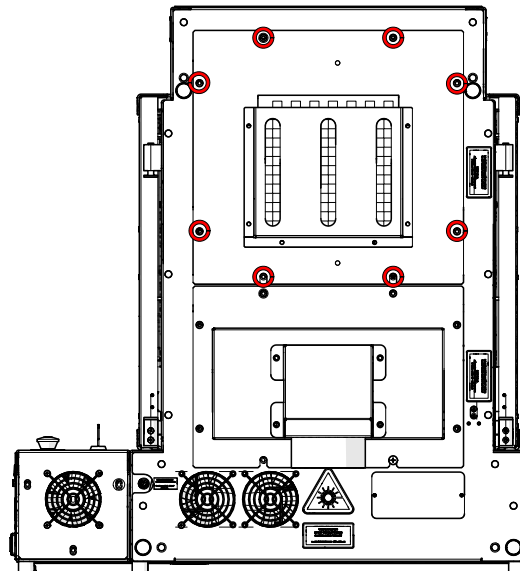
15. Install and tighten



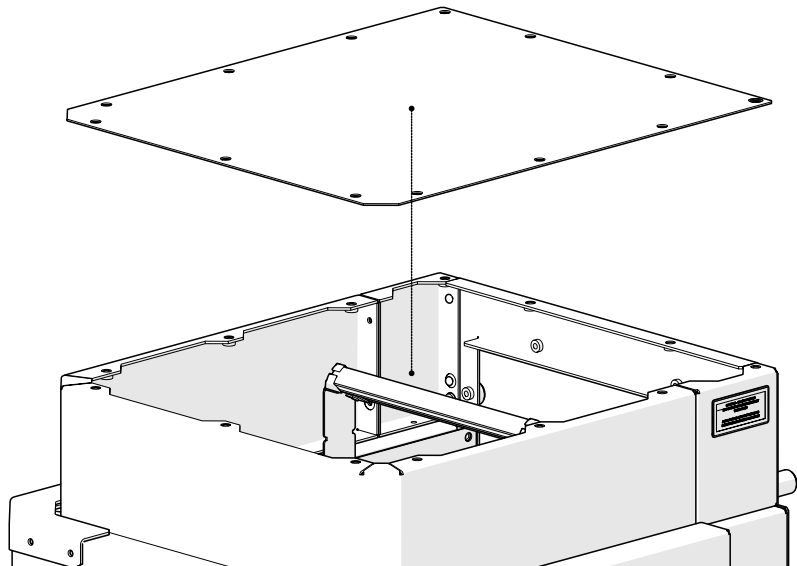
16. Install panel



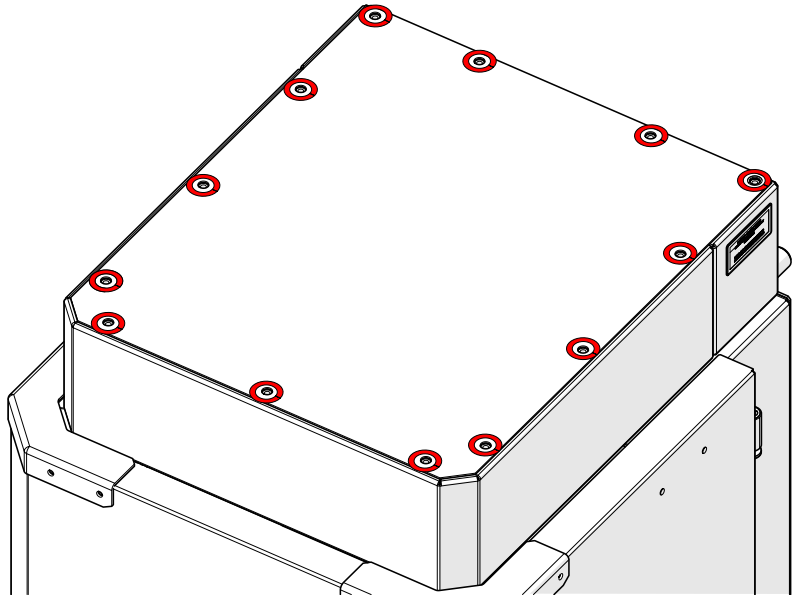
17. Install and tighten



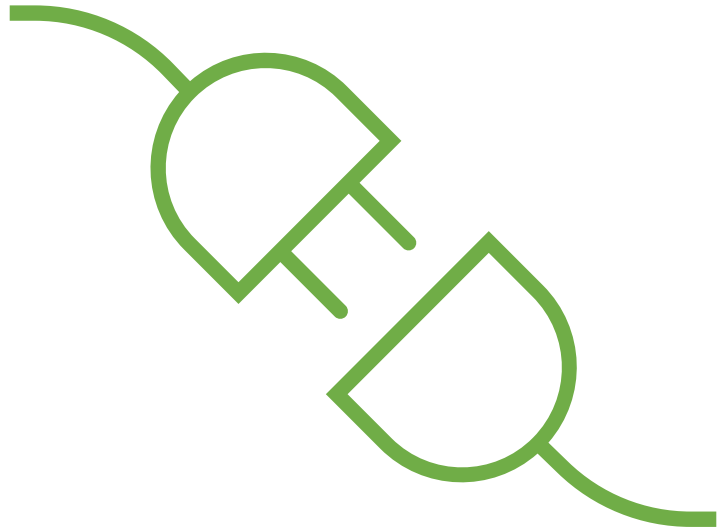
18. Install panel



19. Install and tighten



20. Connect to power



If further assistance is required, please contact Epilog Laser Technical Support by phone at 303-215-9171, or by email at tech@epiloglaser.com.