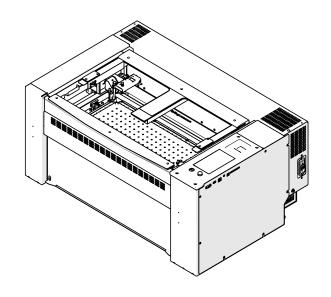
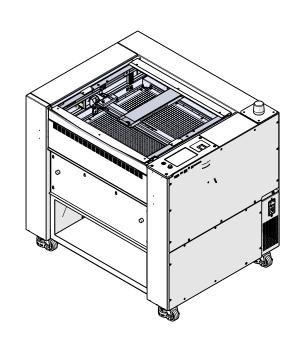


## X-Axis Reducer Belt Replacement Edge 12, 24 & 36, Pro 24 & 36





Parts Required

HT0796 - X-Axis Reducer Belt

Tools Required

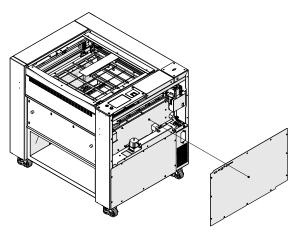
- · 5/32" Allen wrench
- · 7/64" Allen wrench

### 17000 X-Axis Reducer Belt Replacement

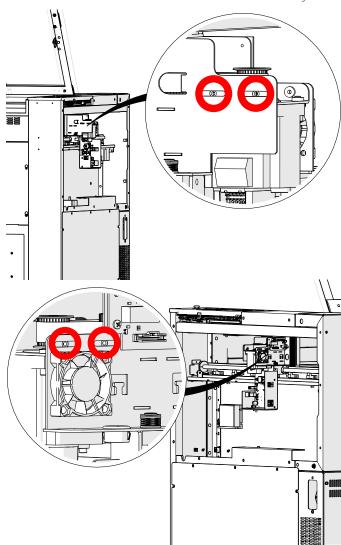
# X-Axis Reducer Belt Replacement

#### X-Axis Reducer Belt Removal

- 1. Turn off the engraver.
- 2. Disconnect the engraver from power source.
- 3. Remove the right side panel of the engraver:

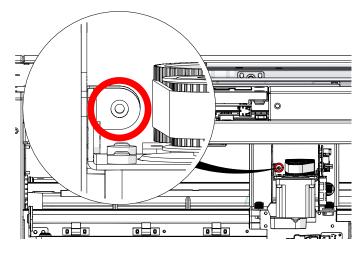


4. Loosen, but do not remove the four (4) 7/64" Allen screws that secure the x-axis motor to the x-axis assembly:

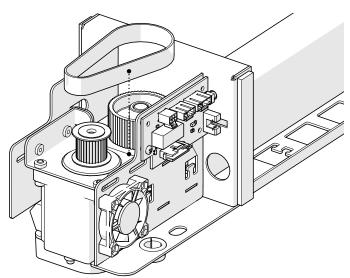


#### 17000 X-Axis Reducer Belt Replacement

5. Loosen the 7/64" Allen screw on the reducer drive belt tensioner:

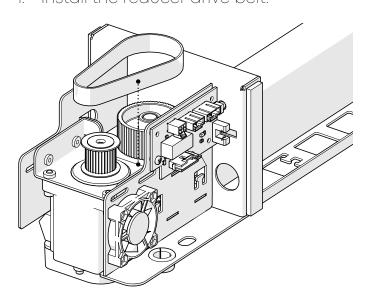


6. Remove the reducer drive belt:



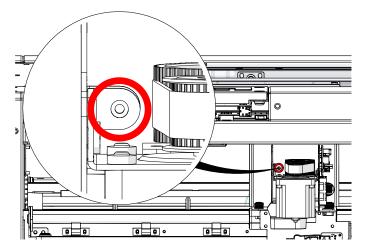
#### X-Axis Reducer Belt Installation

1. Install the reducer drive belt:

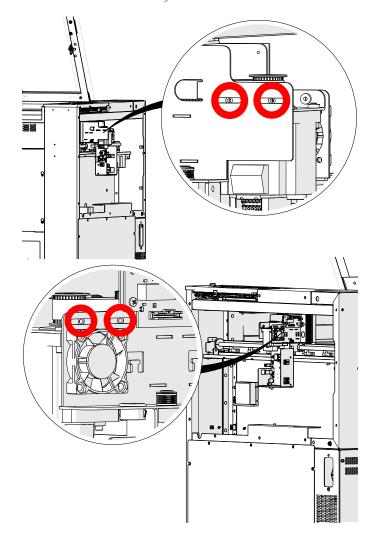


3

2. Tighten the 7/64" Allen screw on the reducer drive belt tensioner until the slack is removed from the reducer belt:



3. Tighten the four (4) 7/64" Allen screws that secure the x-axis motor to the x-axis assembly:



### 17000 X-Axis Reducer Belt Replacement

4. Install the right side panel of the engraver.

If further assistance is required, please contact Epilog Tech Support by phone at 303-215-9171, or by email at tech@epiloglaser.com.