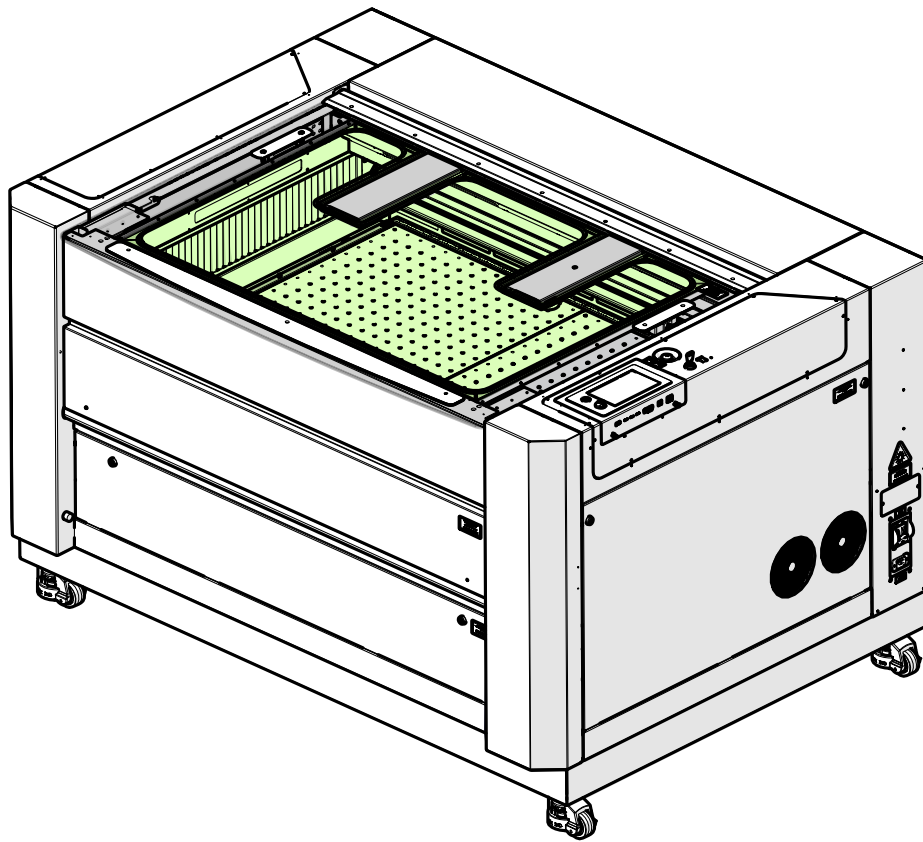


Front Door Interlock Replacement Fusion Pro 32 & 48



Parts Required

- FT1030 - Assy, Interlock, Fusion

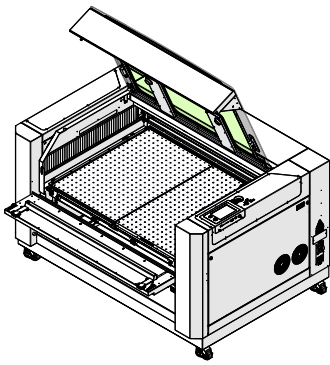
Tools/Materials Required

- Phillips Head Screwdriver

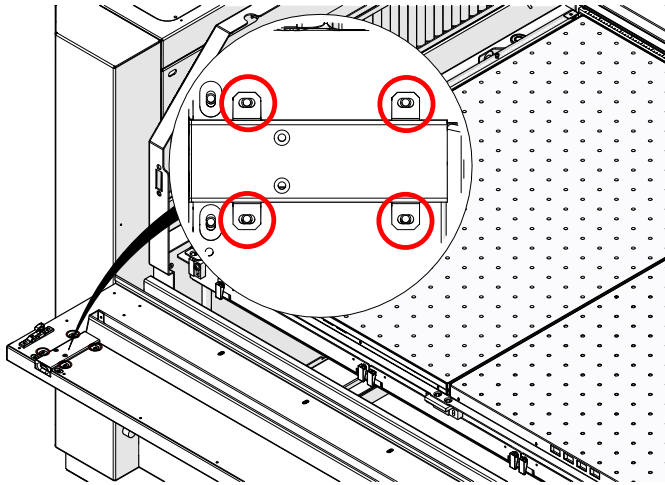
Front Door Interlock Replacement

Front Door Interlock Removal

1. Turn off the engraver.
2. Disconnect the engraver from power.
3. Open the top and front drop down door of the engraver:

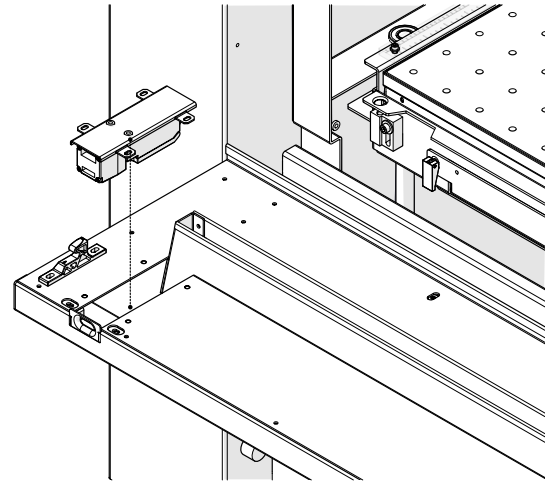


4. Loosen and remove the four (4) Phillips screws on the interlock assembly:

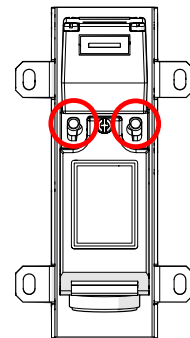


5. Gently lift the interlock assembly from the drop down door. Disconnect the interlock assembly electrical harness.

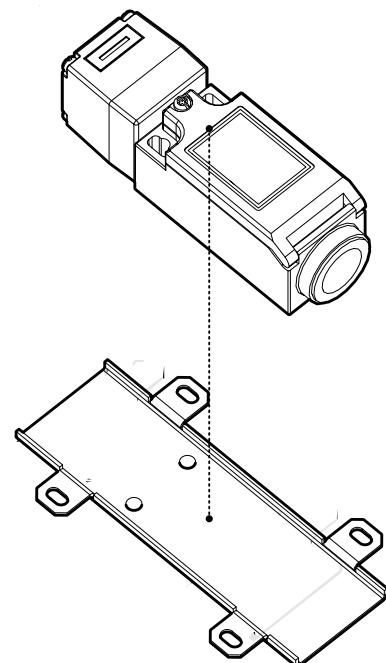
6. Remove the interlock assembly from the front drop down door:



7. Loosen and remove the two (2) Philips screws that secure the interlock box to the interlock mounting plate:

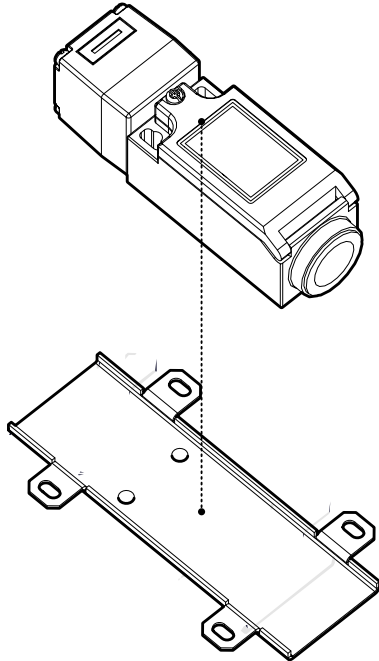


8. Separate the interlock box from the interlock mounting plate:

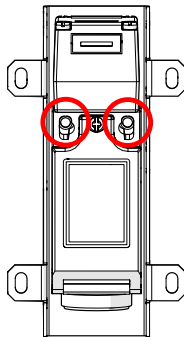


Front Door Interlock Installation

1. Place the interlock box on the interlock mounting plate:

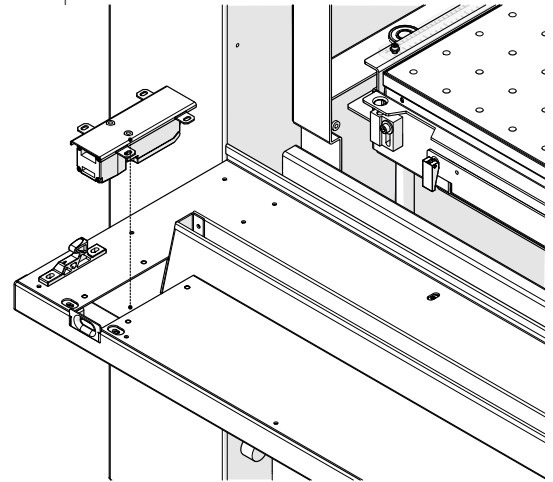


2. Install and tighten the two (2) Philips screws that secure the interlock box to the interlock mounting plate:

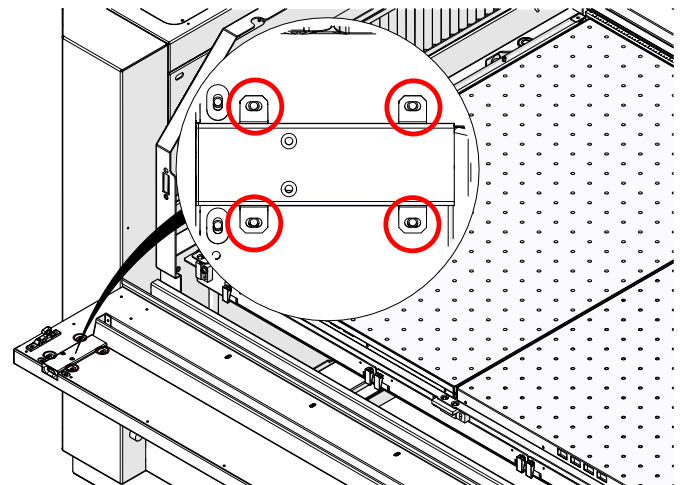


3. Place the interlock assembly on the front drop down door. Connect the interlock assembly electrical harness.

4. Install the interlock assembly in the front drop down door:



5. Install and tighten the four (4) Phillips screws on the interlock assembly:



6. Close the front drop down door.
7. Reconnect to power and turn on the engraver.
8. Open and close the top door to ensure proper movement of the door.

If further assistance is required, contact Epilog Laser Technical Support by phone at 303-2159171, or by email at tech@epiloglaser.com.